



800-501-3722

QuickShaper MarkII Un-Crating / Set-Up Instructions

1. Unbolt the QuickShaper MarkII from the shipping pallet.



Remove Lag Bolts

2. Install the rigid non-swivel caster on the front of the machine – English Wheel end of frame.
3. Install the swivel casters (2) on the back of machine -- shrinker side of frame.



Swivel Casters

Rigid Caster



4. Bolt the kick wheel onto the non threaded end of the kick wheel shaft.
5. Slide the kick wheel shaft support bracket onto the shaft as shown.



Kick Wheel Shaft

Support Bracket

Kick Wheel



6. Remove the front upper anvil support clamp bolt and loosen the other four bolts. Slide the anvil support assembly up until you can rotate it back and rest on the lower support bolt. Be sure the upper wheel support is turned as shown below.



Remove

Loosen

Loosen

Loosen

Notice Upper Yoke Position & Tip Angle of Lower Yoke



7. Thread the kick wheel/shaft assembly into the bottom of the anvil support assembly. Once the shaft thread has started, move the bottom of the shaft assembly toward the machine and bolt the support bracket to the caster plate.



Start
Threading
the Shaft



Bolt the
Bracket



8. Continue threading the shaft into the anvil holder assembly until about 4" of thread is showing on the shaft.
9. Loosen the bracket support bolts. Make sure the anvil holder assembly is seated against the frame. Install the clamp bolt removed in step #4 and tighten five (5) frame clamp bolts. Tighten the bracket support bolts. **Important -- loosen and retighten the support bracket bolts to eliminate any possible binding.**



Install Shrinker Stretcher
mount with provided
hardware

10. Please note the layout of the shrinker pedal and rod assembly as shown.

11. Hook the spring into the shaft mounting plate.

12. Hook the opposite end of the spring into the eye bolt under the shrinker.

13. Slide threaded shaft through spring mount plate and QuickShaper frame.

14. Thread clevis onto the rod until the rod is flush with the clevis slot bottom.

15. Bolt the clevis to the rod.

16. Slide pedal assembly into the bracket under the QuickShaper stand.

17. Install and snug the pivot bolt.

18. Install the remaining clevis/jam nut onto the rod and bolt to the pedal assembly.

QuickShaper
Frame Not Shown
for Clarity



19. **Before rolling anything in your QuickShaper, wipe the wheels with a clean rag to remove any anti-rust compound or grit.**

20. **PLEASE NOTE:** You will also be receiving a **UPS** shipment which includes additional accessories for your **QuickShaper Mark II**. It may arrive a day or two before or after this truck shipment.

21. **Important --** Wipe all wheel surfaces with light oil or anti-rust protective coating material after every use, to protect wheel surfaces during overnight or extended storage.

THANK YOU FOR YOUR PURCHASE. WE APPRECIATE YOUR BUSINESS